



AGS COMPANY

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DRILL-EASE STICK LUBRICANT

DESCRIPTION: The material covered by this specification is a solidified lubricant, molded in stick form. It consists of a specially-blended wax composition, plasticized with mineral oil, and containing film strength additives. Composition does not dry out, exude oil, or crumble, and is sufficiently dry to prevent catching excessive dirt and dust under normal conditions.

APPLICATION Used for lubrication of drill bits. Facilitates easier drilling when applied directly to drill bit. Prevents sticking of drill bits when drilling wood, metal, and plastic. DRILL-EASE is used like a crayon in application to drill bit.

Packaging Universal Size - approximately 1/2" diameter x 4-3/8" long

DR-2

Properties	Appearance and Color	Light Tan Solid
	Texture	Microcrystalline
	ASTM Penetration @ 77°F (50g. Needle)	5.0 - 10 mm
	ASTM melting Point	150°F +/- 5°
	Moisture	Nil
	Ash (as Sulfate)	Nil
	Free Alkali (as NaOH)	Nil
	Film Strength (Falex test):	700 to 800 pound Jaw Load
	Test Pins	Vee Blocks
	SAE 3135 Steel	AISI 1137 Steel
	Hardness Rb 87-91	Hardness Rc 20-24
	Surface Finish - 10 RMS max.	Surface Finish - 10 RMS max.
	Meets Chrysler standard MS-1481	